

Tarmac Cement
National Laboratory
Yelsway Lane
Waterhouses
Staffordshire
ST10 3AZ

15/01/2025

Composition of Fly ash

**Tudela Fly Ash
EN 450-1 LOI Cat. B, Fineness Cat.N
0086-CPR-756089**

Based on the **October 2024** monthly composite sample: 3947

Property			Value	BS EN 450-1 Limit
Fineness (Residue)	45µm	%	11.3	Declared Value 15% ± 10% <i>(Tested in accordance with BS EN 450-1 cl. 5.3.1)</i>
APD		g/cm ³	2.52	< 200kg/m ³ from declared value
28 Day Activity Index – Sep sample		%	79	>75%
90 Day Activity Index – Aug sample		%	89	>85%
Sulfate	SO ₃	%	1.28	≤ 3.0%
Loss on Ignition	LOI	%	3.52	≤ 7.0%
Chloride	Cl ⁻	%	0.01	≤ 0.1%
Calcium Oxide	CaO	%	7.19	≤ 10.0%
SiO ₂ + Al ₂ O ₃ + Fe ₂ O ₃	-	%	81.22	≥ 70.0%
Free Lime	-	%	0.41	≤ 1.5%
Alkalis	Na ₂ Oeq	%	1.20	≤ 5.0%
Declared Mean Alkali Content	Na ₂ Oeq	%	1.50	-
Declared Maximum Chloride Content	Cl ⁻	%	0.05	-

*BS EN 933-10:2009 method replacing the 63 µm sieve with a 45 µm sieve

For and on behalf of Tarmac Cement:



Simon Chudley

**National Commercial Technical Manager
Tarmac Cement**

TARMAC.COM

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**Conformity of Fly Ash to BS 8500-2: Annex B
Tudela EN 450-1 Fly Ash
0086-CPR-756089**

Based on the composite samples for the month of: October 2024

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM II A-LL	Aberthaw

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of CEM II A-LL with fly ash were:

2 Day Strength (MPa)	17.2
28 Day Strength (MPa)	47.1

Based on equivalent results obtained for the last 1 Month, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	18	46
42,5N	6	30

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35
CIVB-V	36	55

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0086-CPR-756089**

Based on the composite samples for the month of: October 2024

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM II A-L	Cauldon

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of CEM II A-L with fly ash were:

2 Day Strength (MPa)	20.4
28 Day Strength (MPa)	44.9

Based on equivalent results obtained for the last 1 Month, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	15	45
42,5N	6	25

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35
CIVB-V	36	55

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Based on the composite samples for the month of: October 2024

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM II A-L	Platin

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of CEM II A-L with fly ash were:

2 Day Strength (MPa)	17.5
28 Day Strength (MPa)	43.9

Based on equivalent results obtained for the last 1 Month, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	13	40
42,5N	6	23

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35
CIVB-V	36	55

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Based on the composite samples for the month of: October 2024

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM II A-LL	Tunstead

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of CEM II A-LL with fly ash were:

2 Day Strength (MPa)	18.9
28 Day Strength (MPa)	45.9

Based on equivalent results obtained for the last 1 Month, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	15	45
42,5N	6	26

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35
CIVB-V	36	55

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