

Tarmac Cement
 National Laboratory
 Yelsway Lane
 Waterhouses
 Staffordshire
 ST10 3AZ

04/12/2025

Composition of Fly ash

Tudela Fly Ash EN 450-1 LOI Cat. B, Fineness Cat.N 0086-CPR-756089

Based on the **July 2025** monthly composite sample: 3226

Property			Value	BS EN 450-1 Limit
Fineness (Residue)	45µm	%	10.3	Declared Value 15% ± 10% (Tested in accordance with BS EN 450-1 cl. 5.3.1)
APD		g/cm ³	2.51	< 200kg/m3 from declared value
28 Day Activity Index – June sample		%	81	>75%
90 Day Activity Index – May sample		%	94	>85%
Sulfate	SO ₃	%	0.96	≤ 3.0%
Loss on Ignition	LOI	%	5.80	≤ 7.0%
Chloride	Cl ⁻	%	0.01	≤ 0.1%
Calcium Oxide	CaO	%	7.47	≤ 10.0%
SiO ₂ + Al ₂ O ₃ + Fe ₂ O ₃	-	%	79.99	≥ 70.0%
Free Lime	-	%	0.30	≤ 1.5%
Alkalis	Na ₂ Oeq	%	0.93	≤ 5.0%
Declared Mean Alkali Content	Na ₂ Oeq	%	1.50	-
Declared Maximum Chloride Content	Cl ⁻	%	0.05	-

*BS EN 933-10:2009 method replacing the 63 µm sieve with a 45 µm sieve

For and on behalf of Tarmac Cement:



Cristiana Morariu

Senior Manager – Technical Commercial – Tarmac Cement

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Tarmac Trading Limited Registered in England and Wales. Company No. 453791
 Tarmac Cement Limited Registered in England and Wales. Company No. 66558
 Tarmac Services Limited Registered in England and Wales. Company No. 8197397
 Registered address for all companies: T3 Trinity Park, Bickenhill Lane, Birmingham, B37 7ES

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Conformity of Fly Ash to BS 8500-2: Annex B
Tudela EN 450-1 Fly Ash
0086-CPR-756089

Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Aberthaw

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	20.7
28 Day Strength (MPa)	46.3

Based on equivalent results obtained for the last **12** months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	13	35
42,5N	6	24

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM II A-LL	Aberthaw (limestone content 10-14%)

The results of compressive strength testing (in accordance with BS EN 196-1)
on a 70:30 blend of CEM II A-LL with fly ash were:

2 Day Strength (MPa)	19.0
28 Day Strength (MPa)	43.3

Based on equivalent results obtained for the last **10** months, the permitted proportions of combinations
conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	9	43
42,5N	6	24

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIB-M	6	29
CIIC-M	16	44

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Cauldon

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	21.3
28 Day Strength (MPa)	42.9

Based on equivalent results obtained for the last **12** months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	16	35
42,5N	6	24

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Dunbar

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	17.1
28 Day Strength (MPa)	44.0

Based on equivalent results obtained for the last 12 months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	18	35
42,5N	6	25

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Lagerdorf

The results of compressive strength testing (in accordance with BS EN 196-1)
on a 70:30 blend of CEM II A-LL with fly ash were:

2 Day Strength (MPa)	20.5
28 Day Strength (MPa)	48.2

Based on equivalent results obtained for the last 1 month, the permitted proportions of combinations
conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	22	46
42,5N	6	31

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIB-M	6	29
CIIC-M	16	44

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Lemona

The results of compressive strength testing (in accordance with BS EN 196-1)
on a 70:30 blend of CEM II A-LL with fly ash were:

2 Day Strength (MPa)	19.5
28 Day Strength (MPa)	47.4

Based on equivalent results obtained for the last 2 month, the permitted proportions of combinations
conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	22	45
42,5N	6	32

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIB-M	6	29
CIIC-M	16	44

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Limerick

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	19.3
28 Day Strength (MPa)	42.3

Based on equivalent results obtained for the last **12** months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	17	35
42,5N	6	26

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Oggaz

The results of compressive strength testing (in accordance with BS EN 196-1)
on a 70:30 blend of CEM II A-LL with fly ash were:

2 Day Strength (MPa)	22.6
28 Day Strength (MPa)	47.5

Based on equivalent results obtained for the last 1 month, the permitted proportions of combinations
conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	22	45
42,5N	6	30

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIB-M	6	29
CIIC-M	16	44

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Platin

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	18.9
28 Day Strength (MPa)	44.4

Based on equivalent results obtained for the last **12** months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	15	35
42,5N	6	24

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM II A-L	Platin (limestone content 12-16%)

The results of compressive strength testing (in accordance with BS EN 196-1)
on a 70:30 blend of CEM II A-L with fly ash were:

2 Day Strength (MPa)	17.7
28 Day Strength (MPa)	41.0

Based on equivalent results obtained for the last **10** months, the permitted proportions of combinations
conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	9	38
42,5N	6	20

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIB-M	6	29
CIIC-M	16	44

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Based on the composite samples for the month of: July 2025

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Rugby

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	19.6
28 Day Strength (MPa)	45.3

Based on equivalent results obtained for the last **12** months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	20	35
42,5N	6	29

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Tunstead

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	21.4
28 Day Strength (MPa)	47.5

Based on equivalent results obtained for the last **12** months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	22	35
42,5N	6	31

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM II A-LL	Tunstead (limestone content 11-15%)

The results of compressive strength testing (in accordance with BS EN 196-1)
on a 70:30 blend of CEM II A-LL with fly ash were:

2 Day Strength (MPa)	22.1
28 Day Strength (MPa)	43.4

Based on equivalent results obtained for the last **10** months, the permitted proportions of combinations
conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	13	44
42,5N	6	24

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIB-M	6	29
CIIC-M	16	44

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