

# **VAULTED CEILINGS**

# SOLUTION GUIDE



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# GLOSSARY

#### Air stratification

&52 1 @A6 OA 9 F 2?6 4 <3- 6 1 2=2; 1 2; A <; 6 @ A2: =2?- AB?2 0?2- A6 4 - C2?A60- 9A2: =2?- AB?2 4?- 1 62; A 32<: O<<9A< D - ?:

#### HVAC

I 2-A6 4 (2; A69 A6x; -; 1 6 ° <; 166x; 6 4 @O<; 02?; 21 D 665 A52 =?<C666x; <3A52?: -9 O<: 3<?A6 / B69 6 4@

#### **Radiant cooling**

&52 ?2: <C-9<352-A 3?<: - @=-021B2A<A52 -0A6x; <3A52?: -9?-16A6x; ?2>B664 % 2 <3 @45A\_9D@D@9<00B?3<: </ℤ0A@-@9x; 4 -@A526A2: =2?-AB?2?2: -6@-/<C2A5-A<3 <A52?292: 2; A@

#### Thermal mass

&52 - / & F < 3: - A2?6 9A< - / @<?/ @A<?2 - ; 1 ?2 92 - @ 52 - A

#### Reflectance

\* 2fi; 2@-: - A2?6 9@-/ 6&AF A< ?2fl20A@<9? 2; 2?4F & @ @- 9@< 0<: : <; ♥ ?232??21 A< -@ -9 21 <

#### Thermal comfort

\* 2@0?6/2@- =2?@<; @@A\_A2<3: 616 A2?: @ <3D 52A52? A52F 3229A<< 5<A<? 0<9

#### **Diurnal temperature variation**

&521-697 A2: =2?-AB?2 @56AA5-A<00B?@ /2AD22;1-FA62-;1;645AA62 A2: =2?-AB?2@

#### Fabric energy storage

&52 BAGGe AG; <3A52?: -9: -@@6, / BG9,6,4@ -;1,6A@-/6G6F A< @A<?2,2;2?4F

#### Perimeter zone

?2- D & 56 - / B & 64 A 5- A & A & F = & 9 \$\forall\$
: <@ A & ; & fi0-; A \$\forall\$ - ff20A21 / F < BA1 <<?</li>
0<; 1 & 6<; @ & B05 - @; < & 2 A2: = 2?- AB?2</li>
-: 1 & 9??-16 A \$<:</li>



z B? - ==?<-05 A< 0<; @?BOA6c; 2; 0<: =-@@@ $6; <C-A62@B@A 6 - / <math>\mathcal{P} =?<1B0A@ effi0@; A$ / BGI 6 4 @F@A2: @-; 1 =?-0A60-9@ BA6c; @ $) 2?20<4; @@ A52 6 =<?A; A?< <math>\mathcal{P} D 2 5-C2$ 6 =?<: <A6 4 @B@A 6 - /  $\mathcal{P} O<; @?BOA6c; /F$ <=A6 @6 4 <B? =?<1B0A@ A526 B@2 -; 1 D 5< $\mathcal{P} GD 2$  =??3?: -; 02 &5@1<0B: 2; A @<; 2 <3- @B@2 A5-A 6 2; A6i2@@=206i0 O<; @?BOA6c; @<BA6c; @A5-A 0-; 529= 12G2? - @B@A 6 - /  $\mathcal{P} / BGA2$ ; C6<; : 2; A &52F 2E=9?2 A52 12A 6@<32-05 @F@A2: @@=2?3<?: -; 02 / 2; 2fiA@ 5<D 6AO-;/ 2 6 =  $\mathcal{P}$ : 2; A21 6 - =?<720A-; 1 A52; O<: =-?2@@@2; C6<; : 2; A 9=2?3<?: -; 02 - 4-6 @A -  $\mathcal{P}2$ ? - A62 @<BA6c; @ &56@1<0B: 2; A 6 A?<1 B02@(-B9A21 266 4@ D 5605 3<?: =-?A<3- / B67 6 4 @@A?B0AB?-9 3?-: 2 6 2; A6F 6 4 -; -==?<-05 A< @9 / @<ffiA 0<; @A?B0A6<; A5-A0-; / 2 B@21 A<=?<C6 2 A52?: -90<: 3<?A / 2; efiA@A<<00B=-; A@

#### **Typical Applications**

<sup>−</sup> B& 6 4 @20A<?@ž ffi02-; 1 0<: : 2?06 9 / B& 6 4@ @05<<9@B; &2?@&@@0<; C2; A&;; 02; A?2@-; 1 =B/9& 3-0&&&@



# INTRODUCTION

(-B9A21 0266 4@-?2 =?<fi921 0<; 0?2A2 0266 4@D 5605 3<?: =-?A<3-/B6716 4@@A?B0AB?-93?-: 2&5?<B45 0-?23B91 2@64; A52F 0-; 3<?: =-?A<3 A52 @<98A6x; A<: 6A64-A2 - /B6916 4@0<<964 -; 1 C2; A69 A6x; 12: -; 1@D 6A5 A52 - /696AF A< -11?2@@38AB?2 0<<964 12: -; 1@1B2 A< 2E=20A21 6 0?2-@2@ 6 49x/-9A2: =2?-AB?2@

## **ADVANTAGES**

&52 =?<fi@1 @5-=2 2; - / @@- 9 ?42?</li>
@B?3-02 - ?2- <3A52 : - A2?6 9A< / 2</li>
2E=<@21 <=A6 @6 4 - 002@@A< A52</li>
0<; 0?2A2 @A52?: - 9: - @@D 5@5 0-;</li>
- A42; B-A2 6 A2?; - 952-A 2; 2?4F 4-6 @

/; <=2; <ffi02 - ==960-A6<; @D 6A5 D - 990 AF=60-977 0<; @A?B0A21 <32EA2; @62249664 -; d fl<<?@0<C2?21 6A 60AF=60-977 <; 97 A52 026954A5-A<ff2?@-9?422; <B452E=<@21 2E=-; @2 A<=?<C612@Bffi062; A A52?: -9 : -@00-=-06AF

- ž A52? 1 C- ; A- 4 2@6 0981 2
  - &52?: -90<: 3<?A
  - /; A24?-A6<; <3@2?C602@
  - /: = ?<C21 1-F9645A64
  - /: = ? < C21 C2; AGP AG<;
  - 1 = A / 6604F A< 3BAB?2 096 A2 05-; 42 %A?BOAB?- 97F 2ffi062; A
  - "; 2?4F 2ffic62; OF



## · %″ %&' ° +

# PORTLAND HOUSE, SOLIHULL TARMAC HEAD OFFICE

 $342^{\circ}$  A52 - 0>B@@6c; <3° 92 ° 60°2 ° 2; 2; AA< 2; 5-; 02 A52 <ff2?6 4 3?<: &-?: -0 A52?2 D - @-; 221 A< 0?2- A2 - =B?=<@2 / BGA 5<: 2 A< /?6 4 A52 AD < / B@6 2@@2@A< 42A52? /; <?1 2? A< 0<: =% 2; AA52 @B@A 6 - / 92 -: / 66c; @<3A52 0<: =-; F A52 /?623D - @@2A A< 0?2- A2 - @B@A 6 - / 92 -; 1 2ffi06; A / BGA 6 4 D 5605 D <B9 @ A@P A52 ?2>B62: 2; A@<3A52 : 2D 97 2F=-; 1 21 / B@6 2@@D 56@A; -6 A 6 6 4 A52 =<A2 A6 93<? 3BAB?2 4?<D A5

&52 @<BA6; D-@-=B?=<@/B6A@B@A6-/9212C29;=: 2; AA5-ABA662216 =?<C21 : 2A5<1@<30<; @A2B0A6; -; 1 <=A6 6221 A523/?60 <3A52/B6764A< <ff2?: <?2A5-; BGA@A2B0AB?-9=2?3<?: -; 02

Client:	Tarmac	
Developer:	Stoford Developments	
Architects:	Webb Gray and Vincent and Gorbing	
Year:	2007	
Office space:	5,570 m <sup>2</sup>	
Project Value:	£22 million	
Green Rating:	BREEAM Office 'Very Good'	

%A<3<?1 \* 2C2% =: 2; A@D 2?2 - ==?<-0521 A< %P-1 A52 =?<720A -; 1 D &5 -?05&20A@) 2// \* ?-F 12C&21 - @A2293-: 2 @<%BA6x; A<3B%i9 A52: 66 B: ?2>B62: 2; A@<3A52 =?<720A &-?: -0D <?821 6 0% @2 0<%9 / <?-A6x; D &5 A526 -?05&20A@ (602; A -; 1 \* <?/64 -; 1 A52 =?<720AA2-: A< <=A6 &2 -; 1 12C2% = A52 =?<720A ^ <; 0?2A2 D - @6 A?<1B021 - @-3B; 1 -: 2; A 9@A?B0AB?- 9: -A2?6 9 2; 5 -; 06 4 A52 @B@A 6 - / 92 0?212; A6 @<3A52 / B69 6 4</pre>

` <; 0?2A2 0?2-A21 A52 <== <?AB; 6A2@3<? @ C6 4@A< / 2 ?2- 9621 A5?<B45<BAA52 / B69 6 4 @962

<sup>1</sup> A666 4 A52 A52?: -9: - @@0?2-A21 - 3?22 0<<96 4 @F@A2: A5-A529=21 A<: 6464-A2 A52 52-A6 4 eff20A<3<00B=-; A@-; 1 2>B6=: 2; A -; 1 0<: =92: 2; A21 A52?: -90<: 3<?A/F =?<Cd 6 4 - ?-16; A0<<**%** 4 2ff20A &52 6 =**9**: 2; A A6x; <3A5@-==?<-05=?<Cd 21 @ C6 4@-@I ( ?2>B62: 2; A@D 2?2 ?21B021

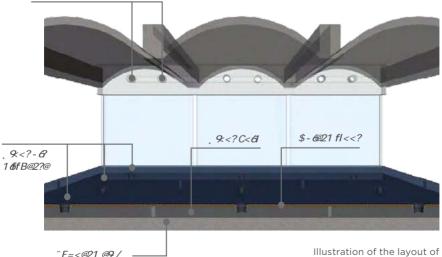
) 52; - @A?BOAB?2@A52?: -9: -@@@B@21 A< -6 0<<% 4; 645A=B?464 @?2>B621 A< ?2-1FA52: -A2?693<?A52; 2EA1-F@ 0<<% 412: -; 1 AF=@- % A5?<B45<=2; 64 D61<D@\*B2A<A52@&@%-0-A6;; ; 2EAA< \*6: 645-: /; A2?; -A6<; -9 6=<?A-; 1 &?-6 % AA6<; A5@D-@; <A=<@@6 92 /; 64@=902 -; -616@=902: 2; AC2; A9 A6<; @F@A2: D-@ 6 =9: 2; A21 D5@5-% 60?2-@21 A52 -002@A<A52A52?: -9: -@@<3A52/B6/64</pre>

&52 - 6 1 €=9 02: 2; A C2; A G A c; ④ A 2: D <?8@/F A?2- A21 - 6 / 26 4 6 A?<1B021 6 A: - C<6 B; 12?; 2- A5 A5e fl<<? D 52?2 6 0<: 2@ 6 A< 0<; A 0AD 65 A52 2E=<@21 0<; 0?2A2 @9 / 0<<96 4 A52 - 6 1B2 A< A?-; @2? <352- A 2; 2?4F 3 05 €- A21 /F A52 A52?: -9: -@ &5 € 6 A52; 1 €A?6 BA21 6 A< A52 =<=B9 A21 @=-02 A5?<B45 @ 691 €fB@?@ 0?2- A6 4 - 9:D C29:06 F - 6 fl<D D 6556 A52 ?<<:

@& @D - ?: 21 / F ?<<: 52-A @<B?02@ <00B=-; A@-; 1 2>B6=: 2; A ?2-056 4 A52 - 6 ?@2@B= A< 0266 4 2C29D 52?2 & @ A?-==21 D & 5 A52 C-B921 / -F@ & 56@2; - / 22@ A52 D - ?: - 6 A< 6 A2?-0A D & 5 A52 A52?: - 9 : - @@<3A52 C-B9@-; 1 / 246 A< / 2 0<<21 =?6:? A< 2EA?- 0A6:; &52 2EA?- 0A21 - 6 @: £21 D &5 32@5 - 6 A< =?<C6 2 - ; -002=A / 99C29<3-6>B-9 F / 23<?2?2 060B9 A6:; 6 A<<00B=<math>621 @= -02@ - A - ==?<E6 - A29 $\ddot{z}$  < 0<<6 4 @ A2: @?2>B621 - @A52 5645 A52?: -9. - @2E=<@21 6 A52 @A?B0AB?2 5-@@Bffi0@; A 0- =- 0&F A< 0<9A52 - 6A2: = 2?- AB?2 3<: A<

%64; 66i0-; A-11066; -9/2; 2fiA@D 2?2-9e< ?2-9621 A5?<B45 A52 6 09866; <3/-??29 C-B921 0266 4@ 6 09816 4 6 =?<C21 - 0<8@460 0<; A?<9-; 1 6 0?2-@1; - A8?-9 1-F945A64 & 52 2ff20A626 0?2-@2 6 0266 4 52645AD 6656 A52 C-B94@-; 1 A52; - A8?-97 945A0<9:B?<3A52 0<; 0?2A2<ff2?21 5645 92C292<3?2fl20A; 02-92 D 6 4 945AA< =2; 2A?-A2 38?A52? 6 A< A52 <=2; <ffi02 @=-02 /: =92: 2; A6 4 - C-B9421 0<; 0?2A2 0266 4 @<98A6; 0<; A?6 BA21 A< 0?2-A6 4 -

?21B0A6c; 6 <ffi022; 2?4F0<@A@D52; 0<: =-?21A<-AF=60-9-60<; 166c; 21 =?2@A642<ffi02



67 2EA?- OA6x; C2; A@

Illustration of the layout of Portland House utilising vaulted ceilings and air displacement ventilation (-B921 0256 4@-?2 =-?A < 3A52 6 A?6 @ 3 / ?60 < 3 - / B57 6 4 -; 1 0-; =9F - @4; 6i0-; A?<92 6 6 =?<C6 4 A52 0<<54 -; 1 C2; A59 A54; @A?-A24F < 3 - / B57 6 4 & 526 3<?2: <@A - ==950 - A54; @ A< 33.9919A52 @A?B0AB?-9=2?3<?: -; 02 ?2>B62: 2; A@<3A52 / B57 6 4 D 52?2 A52F 0-; / 2 B@21 6 =9 02 < 3: <?2 A? - 1664; -90<; @A?B0A64; @F@A2: @ @B05 - s fl-A@9 / @A2291 2086 4 <? 0<: =<@62 @9 / @F@A2: @

(-B9A21 0265 4@0-; / 2 0?2-A21 / F 26452? A52 6 098.06x; <3=?<fi921 0BA×BA@D 6456 -A?-1646x; -IfI-A@9 / @<ffiA<? A52 0<; @A?B0A6x; <3-?0521 @A?B0AB?-9292: 2; A@ `<A5: 2A5<1@-?2 C6 / 92 3<?=?20-@A-; 1 6 064B 0<; 0?2A2 0<; @A?B0A6x; @<98.A6x; @ /A @A52 9 AA2? -?0521 @A?B0AB?-9292: 2; A@ D 5005 0?2-A2 A52 : <@A1 6646 0A 05-; 42 3?<: 0<: C2: A6x: -9-==?<-052@ A52 A?-1646; -90<; @A?BOA6c; <3- @2=-?-A2 @B@=2; 121 0256 4 @F@A2: -; 1 3 0566 A2@ A52 =<@@6666 FA<-11 ?2/-A2@-; 1 -002@ =<6 A@3<? @2?C602@D 6656 A52 @A?BOAB?2

&52 =?2@; 02 <3A5@C<6 - % 0?2- A2@</li>
; <==<?AB; &F A< 6 = 9: 2; A-; B; 12?fl<<?</li>
C2; A9 A6; @F @A2: D 5605 - % D @ 33?A52?
-002@@A< A52 @A?BOAB?2@6 52?2; A</li>
A52?: - 9: - @@



# THERMAL COMFORT

/; <ffi02 2; C6<; : 2; A@D 52?2 - 0<; @@A2; A 22C29<3A52?: - 90<: 3<?A0-; ; <A / 2 : -6 A 6 21 A52?2 @-; 201 <A 9-; 1 >B-; A&i21 2Cd 2; 02 @A A6 4 A5-A A5@O-; 5-C2 - 12A?6 2; A 92ff20A <3 <00B=-; A=2?3<?: -; 02

: <; 0?2A2 0-; <ff2? - 5645 92C29<33 / ?0 2; 2?4F @A<?-42 \_ ~ % =?<Cd 6 4 A52 0- =-06 A</pre>
@A<?2 9 ?42 -: <B; A@<352-A2; 2?4F &56@-9xD @B; D-; A21 52-A4-6 <? 42; 2?-A21 52-A
2; 2?4F A</pre>
/ 2 - / @<?/ 21 5296 4 A<: -6 A 6 A52?: -90<: 3<?A 92C29@

(-B9421 <? =?<fi921 0266 4@6 0?2-@2 A52 2E=<@21 @B?3 02 - ?2- <30<; 0?2A2 <=A6 666 4 - 002@ A< A52?: -9: -@ D 5605 0-; 529= A< =?<C6 2 - 0<<66 4 2ff20A /; 0<?=<?-A6x; <3A56@@F@A2: <ff2?@A52 =<A2; A6 9A< ?21 B02 - / B67 6 4@0<<66 4 2; 2?4F 12: -; 1

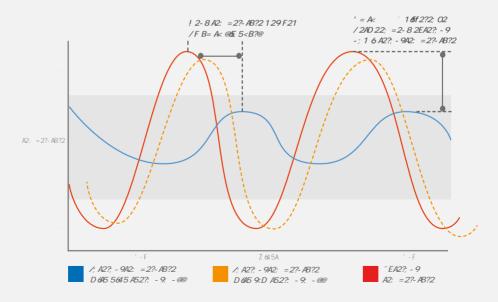
Diagram right: Representation of the effect that thermal mass has on thermal comfort". 1 2-A2; 2?4F @=?6 -?**@** -/@<?/21 C6 ?-16 A6<; D52A52? 3?<: <00B=-; A@ 2>B6=: 2; A<?</720A@-@9<; 4 -@A52F -?2 <3- 56452? A2: =2?-AB?2 A5-; A52 0<; 0?2A2 6A@293

/ @<?=A6; D 6990<; A6 B2 A5?<B45<BA52 1-F D 5692A<00B=-; A@D 699-92<2E=2?62; 02 -?-16; A0<564 2ff20A 1 B2 A< 564 5 92C292<3 3 / ?60 2; 2?4F @A<?-42 &5@-==?<-05 529=@ @A / 6692 6 A2?; -9A2: =2?-AB?2 -; 1 0-; 1 29 F A52 =2-8 A2: =2?-AB?2@/F <? 5<B?@ A< AF=60-97 3 99<BA261 2 <3<ffi02 5<B?@

) 52; A52 5<B? 0<<% 4 0F092<3- AF=@-9 <ffi02 @0<; @6 2?21 : : <30<; 0?2A2 5-@/22; @A-A21 A</2 @Bffi0@; AA<: @64-A2 A52@2 52-A4-6@ I <D 2C2? <C2? %; 42? =2?&1@<36 0?2-@21 A2: =2?-AB?2@ 62 D 228@<?: <; A5@ 0<; 0?2A2 6 2E02@@<3

> : : 0-; / 2 / 2; 2fi06 9-@A5@=?<C6 2@ @Bffi0&; A-11@K; - 90-=-0&FA<: <12?-A2 A52@2 - @<06A21 2; 2?4F4-6@

\* 60=9 02: 2; A C2; A9 A6; @F @A2: @- 90x 6 0?2-@2 A52 2ffi062; OF < 3A52?: - 9. - @2/F 2; - / 96 4 - 002@2A< A52 A<= @8?3 02 < 3@9 / @





# INTEGRATION OF SERVICES

&F=60-9-==?<-052@A< @?C602@6A24?-A&; @22@A52: -7<;%F5612; D&56 @B@=2;121 0266 4@(-B%21 0266 4@-;12E=<@21@<ffiA@ =?2C2; AA5@A?-1&6; -9-==?<-05-@-002@ A<A52?: -9. -@@@?2>B621 5<D2C2?A5@ 1<2@-%D-@6=\$2-;10\$2-;12@4; A</2 -05&C21

" E=<@1 @<ffiA - ==?<-052@0-; - 9≥ / 2 2-@9 6 A24?-A21 D &5 1 @=9 02; 2; A C2; A9 A6; @F@42; @ D 565 ?2>B62 - ?-@21 fl<<? 0?2-A6 4 - C<6 &5@C<6 0-; / 2 BA96@21 - @- 82F @?C602 ?<BA2 ?2; <C6 4 A52 ; 221 3<?; -; F <C2? 52-1 @?C602@

/A & e - 9 & = < @ & 92 A < 1 2 & 4 ; @ 9 / @ D & 5 C < 6 @ -; 1 ?2 / - A 2 @ A < - O A - @ @ 2 ? C & 0 2 ? < B A 2 @ 1 B 2 A < A 5 e fl 2 E & & B < ff 2 ? 21 / F O <; 0 ? 2 A 2

## IMPROVED DAYLIGHTING

- F945A6 4 0-; / 2 6 =?<C21 A5?<B45</li>
6 0?2- @6 4 945A = 2; 2A?- A6x; -; 1
?ef120A; 02 (-B9421 0266 4@=?<C612-;</li>
6 0?2- @2 6 @<ffiA 52645A 2; - / 96 4 D 6 1 < D @</li>
A< / 2 = 9 021 56452? <; 2EA2?; - 9D - 9@</li>
=?<: <A6 4 945AA</li>
= 2; 2A?-A2 38?A52? 6 A
- / B69 6 4

@-: - A2?6 9D &5 - O<: =-?-/ ♥ 5645</li>
- 9 21 < B; A?2-A21 O<; O?2A2 O-; <ff2?</li>
5645 @C22@<3?2f12OA; O2 D 5605 =?<: <A2</li>
945A=2; 2A?-A6;

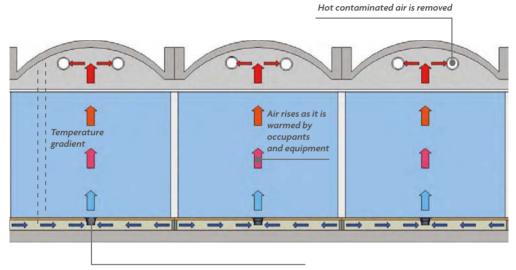
L 2C29@<3-9'21<-; 1 ?2fl2OA; 02 0-; / 2 3B?A52? 2; 5-; 021 A5?<B45 A52 B@2<3 D 56A2 02: 2; A<? @B/ @A6BA2: -A2?6 9@@B05 -@4?<B; 1 4?-; B9 A21 / 9 @A 3B?; - 02 @9 4

#### IMPROVED VENTILATION

&5?<B45 A52 6 A24?- A6c; <3C-B9A21 0266 4@ 6 I ( '@F@A2: @ 6 =?<C2: 2; A@6 C2; A9 A6c; >B-96F O-; /2-0562C21 1B2 A< A52 - 0A6c; <3-616@=9 02: 2; A &52 - C-69 / 666F <3A52?: -9. - @@6 =?<C2@ A52 <= 2?- A6c; <3-; -616@=9 02: 2; A @F@A2: 1B2 A< 6A@52-A2; 2?4F @A<?-42 O-=-066F ) 65 A56@@F@A2: -6 666 A?<1B021 6 A< A52 B; 12r fl<<?C<6 D 5605 6 AB?n fl<D @6 A< A52 ?<<: C6a fl<<?16fB@2?@

/; A?<1B021 - & @0<< 2? A5-; ?2>B621 3<? A52?: -90<: 3<?A-; 1 0?2-A2@-9F2?<3 0<<9-&-tfl<? 2C29 @A5@-&2; A2?@& 1 @=9 02@A52 D-?: -&-d-/<C2 & D 5605 5-@ /22; @>D & D-?: 21 /F52-A2: &A2?@D &56 A52 ?<<: &56@1@=9 02: 2; A0?2-A2@-05-6 2ff20A1@=9 06 4 A52 D-?: 2?-&-/<C2 & B; A50& @A?-==21 D &56 A52 C-B %@<3A52 02&6 4 &5605<A-6 602EA?-0A21-A0266 4 92C29 D 52?2 6A 6026652??2: <C21 <??2 060B9 A21 D 605 3205-6 06A 0<: 206 A<0<; A 0 A D 605 A52 A52?: -9: -006 A52 C-B9A21 0266 4 -; 1 A52 2E=<021 B; 1 2r fl<<?09 / 6A 600<<91 A< ?2>B621 A2: =2?-AB?20

&5@=?<02@0?2-A2@-; - & fl<D 1B2A<-6 @A?-A6iO-A6x; D5605=?2C2; A@A52: €64 <3D-?: -6D & 50<<2?? 32@52?-6D & 56 A52/B63646 =?<C64A52>B-96F<3-6-A <00B=62192C290'-?2: B@A/2A82; A< 2; @B?2A5-A6A?<1B021-6@; <AA<<0<9 -@A5@0-; 0?2-A2<30<9 @=<A@<? @5<?A 060B664<3-6 fl<D@AF=60-97 =?2@; AD & 5 -60<; 1&6x; 64@F@A2: @\_\_9<? diffB@2?@ -C<6A5@6@82-@A52F0-; /2@=?2-1 2C2; 9F-?<B; 1<ffi02-?2-@D52?2-@-6 0<; 1&6x; 64@F@A2: @AF=60-97 <; 9F=?<C62 a fiE21@<B?02<3-6



Cool fresh air enters the room through floor diffusers

Illustration demonstrating the flow of air within occupied spaces and the subsequent temperature gradient.



# ADAPTABILITY TO FUTURE CLIMATE CHANGE

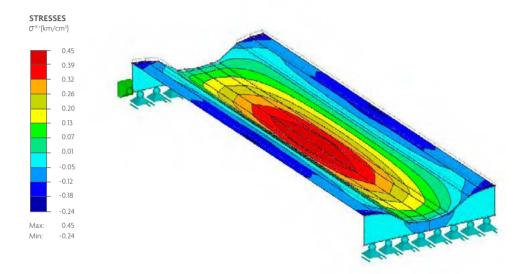
\$ 2=<?A@5-C2 @5<D; A5-A' fl A2: =2?-AB?2@ -?2?@6 4 -; 1 A5-A@B: : 2?=2-8 A2: =2?-AB?2@0<B9 ?@2 / F -@: B05 -@ ' / F %B05-@4; &i0-; A?@2 6 A2: =2?-AB?2 D &9@22 - 6 0?2-@1 1 2: -; 1 3<? 0<<% 4 D &56 / B & 6 4 @) 5 & A 0<; 0?2A2 C-B & 21 0 2 & 4@<ff2? A52 - / & F A< =?<Cd 2 =- @62 0<<% 4 A5?<B45 6 0?2-@1 3 / ?& 2; 2?4F @A<?-42 0-=- 0 & F A5@: -F; <A / 2 2; <B45 A<: & & 4 - A2 A52@2 A2: =2?-AB?2 ?@2@

# ENERGY EFFICIENCY

C-B9/21 0266 4 @F @A2: 0-; 529= A< ?21B02 - /B6/16 4 @0<<96 4 2: 2?4F 12: -; 1 D 6/5 38?A52? ?21B0A6c; @-056/2C- / 2/60<: /6 21 D 6/5 =- @66/2 0<<96 4 ) 52?2 A5@/@; <A 32-@6/9/2-61@=902: 2; A@F @A2: @0-; / 2 BA56@21 A< @ A6@F / <A5 0<<96 4 -; 1 C2; A9 A6c; ?2>B62: 2; A@ "-05 @F @A2: @-9:D 2; 2?4F @<9A6c; D 5605 BA56@2@ A52; -A8?-9=?<=2?A2@ A52?: -9: -@@ <? A2; 12; 06/@ -6 @A?-A6i0-A6c; <3A52 : -A2?6 9/6 C<9/21

; F ?21 B0A6x; 6 2; 2?4F 12: -; 1 0-; /2 @22; A< /2 / 2; 2fi06 9A< <=2?-A6x; -90<@A@ <C2? A52 9652 @=-; <3A52 / B69 6 4 -; 1 0-; D 645 ?2@=<; @6/92 12@64; =?<C6 2 - ?29 A6529F =?<: =A=-F/-08 =2?6x1

&52 B@2 <3B; 12?fl<<? C2; A&9 A&c; 1 &A?& BA&c; @F@A2: @-9@< <ff2?@-; 6 =?<C2: 2; A 6 -1-=A / &B F D 52; 0<; @6 2?6 4 33 AB?2 B@2 \* & ffB@&c; =<6 A@2; -/92 - @6 =92 =?<02@@<3 ?29:0-A&c; &39 F<BA@05-; 42 D 52; 0<: =-?21 A< 02&66 4 /-@21 <r fiE21 @F@A2: @



Finite element anaysis of vaulted panel identifying steel requirements

The analysis carried out on the vaulted panel was completed with Dlubal Structural and Dynamic analysis software. The vaulted panel was compared against a 9m span reinforced flat slab for the design of a multi-storey office development

# STRUCTURALLY EFFICIENT

) 52; 0<: =-?21 A< 0<; C2; A6; - I fl-A @ / @ C-B921 <? =?<fi21 @ / @0-; BA562 2@ : -A2?6 9A< 339i9A52 @ : 2 @ 206i0-A6<; ?2>B62: 2; A@ &5@@ -05@C21 1B2 A< A52 @20A6; -942<: 2A?F A5-A2E66A@D 665 C-B921 -; 1 =?<fi21 @ / @ D 5605 =?<C6 2@ - 56452? / 2; 16 4 ?2@64-; 02

## AESTHETICS

(-B9A21 0266 4@<ff2? - 16f2?2; A -?056020AB?-93<?: A<D5-AO-; /2-0562C21 A5?<B45 A?-166<:; -IfI-A@<ffiA@0?2-A64 A52<==<?AB; 6AFA<12C29<=A52-2@A52A60 <ff2?64<32E=<@210<; 0?2A2

: <; 0?2A2 / F &@; - AB?2 &@- C2?@ ASQ2 : - A2?6 9
D 5 & 5 0-; / 2 ?2-1 &F - 1 - = A21 -; 1 1 2 & 4; 21
A<: 22A - ?05 & 20AB?- 9?2>B & 62: 2; A@D 52A52?
- 0<: = 92E 1 2 & 4: <? & 6 = 9 = 64: 2; A A &:</pre>

I &45 > B- % by fi; & 52@0-; / 2-05&C21 A5?<B45 A52 B@ <3@=206 % 21 0<; 0?2A2@ @B05-@@2% 0<: =-0A6 4 0<; 0?2A2 D 5&05 0-; -00B?-A2♥ ?2f120A 3<?: D <?k fi; & 52@ D 5&05 0-; / 2 2; 5-; 021 B& 4 3<?: D <?8 % 2?@ Whilst the fundamental approach of concrete vaulted ceiling construction is not a complete step change from conventional methods, additional consideration is required when changing from a flat or composite slab with suspended ceilings.

The following is not an exhaustive list but highlights some key subjects that should be considered prior to and during construction.

## SYSTEM PERFORMANCE

- C-B9A21 02666 4 @F@A2; 6A@=2?3<?; -:02 @5<B91/2-@@2@@21-AA522-?962@A=<@@6692 @A-42<3-=?<720A : F-@@2@@ 2:A@5<B9 /20-??621 < BA6 962 D645 D < ?8 <; A52 / B69164@1 ( @A?-A24F

/A @5<B9 / 2: <A21 A5-A3 / ?60 2: 2?4F /: -?2-@D 52?2 A5@@@: <A=<@@6 92 (A < ?-42) = (A2) = (<ff@2A-==?<E6 - A2\$ ) : <3@<9? 52-A4-6@D5605@5<B9/2A-82:6A<3B99 0<: @612?-A6<:

# VENTIL ATION STRATEGY

- 9xD @=- @a622 · - AB?- 9@A?- A2462@A<  $2^{\circ} = 9 \times F21 + 6 < 27 \times 27 = B^{2} \times 42 = B^{2} \times 42$ 2: 2?4F 3?<: A52/B6964@3/?60 &5@@ AF = 60 - 9F < F = < @e6 92 D 5272 @A2 9:0 - A3: $-9 \times D @ 3 \times 7 A52 <= 2 \cdot 64 < 3 D 61 < D @$ 

· 205- · 60-902 · AG AG · @F @A2 · @D AD B@B-997 / 2 ?2>B&21 A< 2. @B?2 2ff20A&2 = 2?3<?: -: 02 ° 6@= 9 02; 2: A C2: A69 A6<: @F@A2: @O-: /26 = 92: 2: A21 A< = ?<C6 2 - 9:D 2: 2?4F - 942? - A6:2 D 5:605 0- 529= <=A6 6 @ A52 2F = < @21 A52? - 9 - @0

# THERMAL MASS

&52 A52?: -9. -@@A5-A@=?2@2; AD &656 -0<; 0?2A2 C-B9421 0266 4 @6 A24?-9A< A52 -0562C2: 2; A<3A52 0<<96 4 2ff20AA5-A0-; /2 -0562C21 D &656 - /B64 6 4

/; 0?2-@21 12=A5@<30<; 0?2A2 0-; /2 @B002@@B997 B@21 A<: 6464-A2 A52@2 A2: =2?-AB?2@ /A 6@=<@66 92 A<-002@@ : <?2 <3A52 A52?: -9. - @@0-=-064F <3 A52 0<; 0?2A2 /F BA5666 4 B; 12r fl<<? C2; A69 A6x; <? 0<<66 4 @F@A2: @ 6 =?<C6 4 6#@=2?3<?: -; 02 -; 1 B; 9:086 4 : <?2 <3 6#@=<A2: A6 9

### DAYLIGHTING

(-B9A21 -; 1 =?<fi921 0266 4@<ff2? A52 -/660F A<-99℃D 9645AA<=2; 2A?-A2 3B?A52? 6 A< <00B=621 @=-02@1B2 A< 6 0?2-@2@6 02666 4 52645A

\* 2@4; 120@6x; @A< <=A6 @2 A52 1-F%45A6 4 =<A2; A6 9@5<B9 0<; @6 2? A5e fi; @5 A5-A @ ?2>B621 - AA52 3 02 <30<; 0?2A2 292: 2; A@

H d£ 12@4; @0-; /2<=A6 d@21 A< =?<C6 2 94 5A @8?3 0e fi; @52@<? A52F 0-; /2 @6 =♥ =-6 A21 A< 2; 5-; 02 @8?3 02 ?2fl20A; 02

11 646x; - 91 2@64; - ==?<- 052@0-; / 2 6 = 92; 2; A21 @B05 - @ 564 5 92C29D 6 1 < D @ - AA52 0?2@A < 3=?<fi92@-; 1 A52 B@2 < 3964 5A @529C2@ A< ?2f120A 6 0<: 6 4 964 5A <; A< -; 1 6 A< A52 C-B921 -; 1 =?<fi921 @=- 02@



Conran K Partners Varsity Hotel, Ca mbridge

## FORMWORK

&5e fi: 62521 >B-96F <30<: 0?2A2 62 160A-A21 / FA52 > B-964F < 3.3<? D < ?8 - 1 D<?8: -; @56: A5-A5-@/22; B@21 A<0?2-A2 6 A24?-9A<-0562C6 4 5645 >B-9MF ?2@B9A@ 6 / A 6 @: 202 @ ? F A < 2: = 9 F ? 6 4 < ? < B @ >B-944F@F@A2' @6 A< 2'@B?2 A5-A?2>B6@4A2 fi<sup>,</sup> - | fi<sup>,</sup> 6952@-?2-0562C21\_2<sup>,</sup> 3<?021\_/E-@=206fi0-A6x; /-@21 <: 1206e6x; @A-82; =?6<?A< 0<: @A?BOA6<:

&52 Ž - AG: - 9%A?BOAB?- 9' <: 0?2A2  $\% = 206i0 - A_{\infty}$  = ?<C6 2@- 4<<1 4B6 2 3<? A52 0?2-Asc: <3- 7</ @=206fi0 @=206fi0-Asc:

 $Q = 206i0 - A6c^{-1} = Q5 < B9 = 0 < -97 - 99 - Q = 20AQ$ <30<: @A?BOA6<: 60981643<?: D<?8-:1 =902: 2: A =?<02@2@/BA-9e< - 002=A/92 @A-: 1-?1@3<? A5e fi: 6@521 292: 2: A A?69 =-: 29@-: 1 @: =92 =-: 29@-?2 2ff20A62 6 12962264 A560

#### MATERIAI

/: 564597 C@B - 9 - = -960 - AGC: @A52 0 <??20A@=206fi0-A6<: -:1 @2920A6<: <3: -A2?696@ &?-1646<:-90<:0?2A2:6E12@64:3<? -?05620AB?-9-==960-A6x:@@22@A52.6.09B@6x:<35645 = ?< = < ?A6< · @ < f fi · 2 · · A2?6 90 - @ A560 - 61 @A52 fi 6@5

⊥ <D 2C2? ?2O2: A12C29 =: 2: A@5-C2 @2: A52.6 A? < 1 BOA(s: < 3.0093.0 < : = - 0.46.4)0<: 0?2A2@D 5605 0-: 2E0221 A52 =2?3<?: -; 02 -; 1 >B-9% F <30<; C2; A6<; -9 0<: 0?2A2@D 5692A - 92<: 6464 - A6 4 ?628 - : 1 = <A2: A6.96@B2@@B??<B: 16.4.D <?8: -: @56=

/A @?20<: : 2:121 A5-A A52 1 2@4: A2-: 9662 D65A52: -A2?6928 = -92? - A - : 2 - ?97= ? < 700 A @A + 42 A < 12A + 692F - 0A' - A2?69 $72 > BR2 \cdot 2 \cdot AQ - \cdot 1 A < 2 \cdot - / 92 A 52 Q B = = 952? Q$ 2E = 2?A@2 - : 1 = ?2C6 B@2E = 2?62: 02 A < / 2BASK 1 2ff 20A6 29

# % %& /Ž ~K/&+

) 52; C-B9421 0266 4 @<98A6<; @-?2 @2920A21 6 =9 02 <3: <?2 A?-1666<; -1 fl-A@9 / @<98A6<; @38?A52? 2; C6<; : 2; A 96 =?<C2: 2; A@0-; / 2 1 2962?21

#### MATERIAL EFFICIENCY

) 52; 0<: =-?21 A< A?-166<: -1fl-A@9/0<: @A?BOA6<: A52: <?22ffi062; AC-B921 =?<fi92: 2-; @A5-A92@: -A2?696@?2>B621 A< 0<: @A?BOA-@669?9 =2?3<?: 64 @9/ B?A52?2ffi062; OF 6 =?<C2: 2: A@O-; /2@<B45A-0?<@@A52D5<92<3A52/B6464 -@9<-164@-?2?21B021-; 10<??2@=<: 164=2?3<?: -; 02?2>B62: 2: A@3<? @B==<?A64@A?BOAB?2@

#### **EMBODIED ENERGY**

&52 =?<1B0A6c; <3@A229?26 3<?02; 2; A @-; 2; 2?4F 6 A2; @62; -; B3 0AB?6 4 =?<02@ - 9; 4 D &5 A52 =?<1B0A6c; <302; 2; A - @@B05 A52 2; / <1621 2; 2?4F 6 0<; 0?2A2 0-; / 2 ?29 A629 5645 + <D 2C2? 05<602 <3- C-B9A21 0266 4 <C2? - A?-166c; -1 fl-A@9 / -; 1 A52 ?2@B96 4 ?21B0A6c; <3: - A2?6 9@0-; ?21B02 A52 2; / <1621 2; 2?4F <3A52 0<; @A?B0A21 292; 2; A

## RECYCLING

&52 0<; 0?2A2 6 1 B@A?F 5-@A 82; @G4; 6i0-; A</li>
@A2=@A< 6 =?<C2 6A@=2?3<?; -; 02 6 A2?; @</li>
<3: - A2?6 9?2B@2 ?21 B06 4 A52 1 2= \$2A6\$;</li>
<3- / & A6\$ ?2@<B?02@ 6 0?2-@6 4 2; 2?4F</li>
effi062; 0F -; 1 ?21 B06 4 0-?/<; 2: 6@6\$; @</li>
%64; 6i0-; A 6 =?<C2: 2; A@5-C2 - \$2-1F</li>
/ 22; -05&C21 0<: =-?21 A</li>
A52 6 1 B@A?F @
/ - @%6 2

) 605 ?2@=20AA<: - A2?6 9?2B@2 -; 1 A52 12=92A6; <3-/6:A6) ?2@<B?02@ 0<; 0?2A2 ?2-167 BAS662@?20F0921 -; 1 @20<; 1-?F : - A2?6 9@-9; 4 D 605 02: 2; A?2=9 02: 2; A@ &5605-@2; -/921 A52 6 1 B@A?F A</2 -; 2A B@2? <3D - @42 B@6 4 A6 2@: <?2 D - @42 A5-; 60.42; 2?-A2@ -; 1 0<; 0?2A2 6A@296@ - 9%< ?20F09 / 92

#### **BES 6001\***

&-?: -05-@-05&C21- (2?F < <1?-A64 3<?-\$9\$&@=?<1B0A&; @&2@-;1=?<1B0A@ &52612=2;12;AA561=-?AF@052: 2-@@2@@2@ ?2@=<;@&92@<B?064=<\$02@-;1=?-0A\$02@ A5?<B45<BAA52@B==\$05-6



## **ISO 14001**

&-?: -0 @ 3997 -00?21 @21 D @5 /½ 5-C6 4 6 =92: 2; A21 "; C6<; : 2; A 9 ↓ -; -42: 2; A%F @A2: @A5?<B45<BA<B? / B@6 2@@ : -6 A 6 6 4 <B? 0<: : @: 2; AA< ?21 B06 4 <B? 2; C6<; : 2; A 96 =-OA

&~?: ~0 @0<; 0?2A2 =?<1B0A@<ff2? A52 - / 690 F A< 0<; 3<?: D &5 - D & 2 ?-; 46 4 ; B: / 2? <3- @2@ 2; A 0?&2?6 6 / <A5 \$\*\*\*\* + -; 1 E\*\*\*\*\* \_<?: <?2 6 3<?: - A6; 0<; A 0A & ?: -0 @B@A-6 - / 690 F A2-:

\* ž B? ~ ~ % 02?AdfiO-A2; B: / 2? 3<? < B? ?2-1 F: @ 0<; 0?2A2 =?<1 BOA@@@ ~ ~ %

# SUSTAINABILITY ASSESSMENT SCHEMES

	~ \$ ″ ″ ł	٤" " °
\$ ~ \& \$ \$ .	Man 03: Responsible construction practices &-?: - 0 @ `-?/<; `-90B9 A 5- @A52 0- =- / 666 F A<<br 12A2?: 6 2 -: 1 =? <cd -="" 1="" 2="" 2<br="" 4="" `="" a-?29="" a52="" a6="" a<="">-?666 4 32&lt;: A52 =?&lt;1B0A6c; -; 1 12962?F &lt;3<b? =?&lt;1B0A@</b? </cd>	MR Credit 4: Recycled content ' <: 0?2A2 @- C2?@ A@2: - A2?6 9D 5<@2 12@4; 0-: / 2?2-1@F -1-=A21 A< 2: - / @ A52 B@2 <3?20F0@1 @20<: 1-?F ?2=9 02: 2: A: - A2?6 @</td
		MR Credit 5: Regional materials ' <; 072A2 @<; 2 <3A52 32D : - A2?6 9₽A5-A @ =?<1B021 %-O 9F A D 52?2 & @B@21 /AO; AF=&)-9F / 2 @B==921 3<<: D &56 : & 62@<3-; F 4.62; @A2
	Ene 01: Reduction of CO₂ Emissions 2 = A6 @ A6x; <312@4; A< BAG@2 A52?: -9: -@ 2; -/ Q@2; 2?4F ?21B0A6x; @A5? <b45 ?21b021<br="">0&lt;&lt;96 4 52-A6 4 -; 1 C2; A9 A6x; 12: -; 1@</b45>	IEQ 8.1: Daylight and Views - Daylight <sup>↑</sup> <: 0?2A2 : - AB?- ∰ <ff2?@- -="" 21="" 5645="" 9="" <<br="" ?29="" a&29="">D 52: 0&lt;: =- ?21 A&lt; <a52? -="" 0<:="" 9@<="" :="" @a?b0a&:="" a2?6="" td=""></a52?></ff2?@->
	Mat 03: Responsible sourcing of materials         '<; 0?2A2 @=?6 -?@F 0<; @A@BA21 <39:0- %F -C- @ / 2	
	Wst 02: Recycled Aggregates           :         <: 0?2A2 @- C2?@ A@2 : - A2?6 9D 5<@2 1 2@4: 0-;	



PERFORMANCE

PEOPLE

Climate change Environmental stewardship Resource efficiency

SOLUTIONS

PLANET

Economic value Governance and ethics Communication Sustainable supply chain Innovation and quality Sustainable construction

# OUR SUSTAINABILITY STRATEGY

%B@A 6 - / 6MAF @ - / <BA @20B?6 4 9; 4 A2? @B002@@3<? <B? / B@6 2@@ 0B@A<: 2?@-; 1 0<: : B; &AQ@/F 6 =?<C6 4 A52 2; C6<; : 2; A 9 @<06 9-; 1 20<; <: 60 = 2?3<?: -; 02 <3 <B? =?<1B0A@-; 1 @< &BA&; @A5?<B45 A526 %B2 0F02 &56@: 2-; @0<; @6 2?6 4 ; <A<; \$ A52 4 <<1@D 2 = B?05- @ <B? <= 2?- A&; @-; 1 9 & 4 & (AA5@) @ / BA- 9 & A52 = 2?3<?: -; 02 <3 <B? =?<1B0A@6 B@2 -; 1 A526 ?2B@2 -; 1 ?20F0% 4 - AA52 2; 1 <3A526 %B2 ~ F 1 < 6 4 A5 & D 2 0-; B; 12?@A; 1 -; 1 A 82 - 0A&; A<: 6 6 & (@2 -; F ; 24 - A&2 - @=20A@ D 5&2 : - E6 & (A 4 52 : -; F = <@4662 @B@A 6 - / & (MAF / 2; 2fiA@ <B? / B@6 2@e-; 1 =?<1B0A@/?6 4

' @6 4 A5@ D 5<92 952 A56 86 4 D 2 5-C2 2; 4-421 D &65 <8? @A 825<9 2?@A 12C29 = <8? @8@A 6 - / &6F @A A24F &52 @A A24F 12fi; 2@A52 : -6 @8@A 6 - / &6F A52: 2@-; 1 <8? 82F =?&?&A2@ A5<@2 &@82@D 5&5 -?2 : <@A 6 =<?A ; AA <8? / B@6 2@@-; 1 <8? @A 825<9 2?@ /A @2A@<BA<8? O<: : &A 2; A@A<A? ; @3<? . <8? / B@6 2@@B; 12? 3<B?: -6 A52: 2@ People, Planet, Performance and Solutions

<sup>−</sup> B& 6 4 <; =?<4?2@-92-1F: -12 D 2 5-C2 @2A -: / & 6 & B@ : & 2 @ A; 2 A ?42A@3<? 2-O5 <3<B? 82F =?6: ?& 2 @ & 52@ -: / & 6 & @ A ?42A@5-C2 / 22; @2AA<A 82 B@ / 2F<; 1 6 O?2: 2; A 96 =?<C2: 2; A =?<4?-: : 2@A< / B@ 2@@A?-; @3:?: 6 4 @ & & A6x; @

# FOUR THEMES Twelve key priorities Twelve commitments

Twelve 2020 milestones

# \$*″*, *″*\$″Ž΄″%

- 1. US Department of Energy Radiant Cooling D D D 2; 2?4F 4<C 2; 2?4F @ C2? - ?ADD@ ?- 16; A O<<90.4
- The Mineral Product Association and The Concrete Centre &52?: -9! - @@" E=9 6 21
- 3. Marceau, M. and Vangeem, G. %<9?\$2fi20A-; 02(-92@3<?`<; 0?2A2`<; 0?2A2 /; A2?; - A6<; -9 B4B@A</p>
- Health and Safety Executive
   &52?: -9' <: 3<?A</li>
   D D D 5@2 4 < C B8 A2: = 2? AB?2 A52?: -96 12E 5A:</li>
- 5. Reinforced Concrete Council . - / ?60 \*; 2?4F %A<?- 42 \* @6 4 0<; 0?2A2 @A?B0AB?2@ 3<? 2; 5-; 021 2; 2?4F effi062; 0F
- 6. Center for the Built Environment, University of California

. - Ø-12 - ; 1 ! 2?6 2A2? , <; 2 ! 2?3<?: -; 02 , 629 %AB1F D D D 0/2/2?8292F 21B ?2@2-?05 3 0-12 fi29 @AB1F 5A;

- Hacker, JN, Belcher, SE and Connell, RK (2005)
   2 A6 4 A52 1 2 A f122=6 4 ' f1 / B69 6 4 @0<<96 -</li>
   D ?: 6 4 0% A2 ' f1 / 1 ?62 fi; 4 \$2=<?A ' f1 / 1 2 E3<?1</li>
- 8. The Government's Energy Efficiency Best Practice programme

 From reactive to proactive: quantifying on-site benefits of self-compacting concrete (SCC)

\* \$605 k<B45/<?<B45

- 11. European Project ThermCo

DDDA52?: O< <?4

- **12.** GreenSpec\* Thermal Mass (2013) D D D 4?22; @=20 0< B8 A52?: -9: -@=5=
- 13. Center for the Built Environment, University of California

- 14. European Concrete Platform
   <; 0?2A2 3<?</td>

   2; 2?4F
   2ffi062; A / B 6 6 4 @ &52 / 2; 2fiA@ <3A52?: 9</td>

   : @@
- 15. The Concrete Centre
   ' A56@ A6x; <38.52?: 9ł @@</th>

   6 Ž <; \$2@6 2; A6 9° B69 6 4 @</td>

 17.
 BSRIA
 ( 2; A& A6x; 2ff20A&2; 2@ + <D D 2991 <</th>

 C2; A& A6x; @F@A2; @D <?8</td>

 D D D / @6
 0< B8 ; 2D @ C2; A& A6x; 2ff20A&2; 2@</td>

 5<D D 2991 < C2; A& A6x; @F@A2; @D <?8</td>

 Hulme, M., Jenkins, G.J., Lu, X., Turnpenny, J.R., Mitchell, T.D., Jones, R.G., Lowe, J., Murphy, J.M., Hassell, D., Boorman, P., McDonald, R. & Hill, S.

#### 19. City of Melbourne

' <B; 0.691 <B@2 ž B? 4?22; / B63 6 4 D D D : 29′ <B?; 2 C60 4 <C - B @B@A 6 - / 694F ' 1 = - 42@' 1 ž B?4?22; / B63 6 4

#### 20. Irish Concrete Federation

&52?: - 9I - @@-; 1 %B@A-6 - / 92 \* B69 6 4 /: =?<C6 4 \*; 2?4F! 2?3<?: -; 02 -; 1 ž 00B=-; A \* <: 3<?A

#### 21. European Concrete Platform

\* 2; 2?-94B612962@3<?B664A52?: -9: -@6 O<; 0?2A2/B69164@

#### 22. CONSTRUCT Concrete Structures Group

Z - A6x; - 9%A7B0AB?- 9' <; 0?2A2 %=206fi0- A6x; <sup>A5</sup> <sup>-</sup> 1.6%c; D D D O<: @A7B0A <?4 B8 23. The Mineral Product Association and The Concrete Centre on behalf of The Sustainable Concrete Forum

#### 24. GreenSpec\*

\$ 21 B06 4 A52 /: =- 0A <3' <; 0?2A2 D D D 4?22; @= 20 0< B8 4?22; 6 4 <3 0<; 0?2A2 =5=

#### 25. Green Book Live

DDD4?22; / <<89620<: @2-?05@052: 27@= 6

#### 26. The Carbon Trust

DDDO-?/<; A?B@AO<:

#### 27. ISO 14001

DDD/@64?<B=0<B82; @@2@@2;A -;1 2?A6fi0-A6x; @2?C602@1-;-42;2;A @F@A2; @%A;1-?1@-;1 %052; 2@7%2 4096 ž)?t;%4?1 0?/A <1(5D '

28. The Mineral Product Association and The Concrete Centre Concrete, Material Efficiency (2010)

&56@0-A 9:4B2 6@=?<CG 21 3:?6 3:?: - A6; =B?=<@2@<; \$ &-?: - 0 2E=?2@@ 1 6009 6 @- 900 - ??-; A2@<3-; F 86 1 D 52A52? 2E=?2@@<?6 = 921 - @A: A52 - 00B? 0F ?2% / 6%F -; 1 C 93 6# <3A52 0<; A2; A-; 1 - 002=A@; < % / 6%F 3:? -; F 9:@@<?<A52? 0<; : 2?06 91 -: - 42@6 0B??21 - @- ?2@89A<3B@6 4 -; 1 ?2% 6 4 <; A52 6 3:?: - A6; =?<CG 21 &52?2 6@; < =-?A 2?@56- / 2AD 22; &-?: -0 -: 1 A52 0<; =-; 6@; 2; A6; 21 6 A5600-A; 9:4B2 9=?<1B0A@-; 1 6 A2920AB-9=?<=2?AF ?645A@<3A52@2 0<; =-; 6@-?2 <; \$ B@21 3:? 6 2: A610-A6; -; 1 6 3:?: - A6; =B?=<@2@-; 1 ?2: -6 -A - 9%6 2@ A52 2E098@62 =?<=2?AF <3A526 72@=20A62 <D; 2?@



& &-?: -0 <sup>-</sup>?<B; 1 , 9<? T3 Trinity Park Bickenhill Lane Birmingham B37 7ES For more details visit tarmac.com/contact

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